



Material - ASME SB-61 C92200

Standard Specification for Steam or Valve Bronze Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-61 Steam or Valve Bronze Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|-----------|-----------------|---|--|
| Aluminium | Al % | 0.005 max. | As-Cast | |
| Iron | Fe % | 0.250 max. | | |
| Ni + Cu | Ni% + Cu% | 1.000 max. | | |
| Phosphorus | P % | 0.050 max. | | |
| Lead | Pb % | 1.000 - 2.000 | | |
| Sulphur | S % | 0.050 max. | | |
| Antimony | Sb % | 0.250 max. | | |
| Silicon | Si % | 0.005 max. | | |
| Tin | Sn % | 5.500 - 6.500 | | |
| Zinc | Zn % | 3.000 - 5.000 | | |
| Copper | Cu % | 86.000 - 90.000 | Mechanical Properties Tensile Strength in Mpa 235 min. Yield Strength in Mpa 110 min. Elongation in % 24 min. Reduction of Area in % - Hardness in BHN - Impact in Joule - | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |
| - | - | - | | |

| Cross Reference Table | | | |
|-----------------------|----------|---------|------------------------------|
| Material | Standard | Country | Grade Belong to the Industry |
| C92200 | UNS | USA | Rod, Bar, Tube and Shapes |
| B30 C92200 | ASTM | USA | Ingot and Casting |
| B61 C92200 | ASTM | USA | Casting |
| SB-505 C922000 | ASME | USA | Casting |
| CA922 | SAE | USA | Casting |
| SAE 922 | SAE | USA | Casting |
| CACIn407 | KS | Korea | Ingot and Casting |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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